



**auric**  
slavonian oak products  
**timber**



**Quality that lasts  
for generations**



**OAK**



**BLACK WALNUT**



# Company auric timber d.o.o. is a market leader in the production & supply of sawn Slavonian Oak timber.


The company founders own high quality oak forests in the Croatian Nasice region, which enables full control over their own sustainable forest management practices and guarantees their annual log supply.


**Striving always for business excellence, we offer outstanding reliability and quality to our customers.**


Our product range includes both kiln dried and fresh sawn wood products, all of which achieve the highest standards in the international timber industry.




**Auric operates state-of-the-art wood processing systems across their complete production, from expert sawing of logs, to innovative air drying systems, to meticulous kiln drying of sawn timber, and the careful processing of the semi-finished products.**


 **5.000 m<sup>3</sup>**  
Pre-drying capacity

 **1.000 m<sup>3</sup>**  
Kiln drying capacity

 **6.000 m<sup>3</sup>**  
Volume of timber products in production

 **3856 m<sup>2</sup>**  
Dry goods warehouse capacity

 **60**  
Employees

 **100%**  
Export to Europe and Asia



Our forests are managed according to the principles of sustainable forest management. Companies in our Group are FSC certified. Our entire forest management process goes above and beyond the requirements of FSC, prioritising care for the natural flora and fauna. The whole 140 year oak life cycle is managed by our world-renowned foresters according to natural regeneration processes. Our resulting products are placed on the European and Asian markets with the goal of expanding our businesses, advancing our expertise in production technology and promoting business cooperation with other countries around the world.





# OAK

1. QUALITY A - PRIME
2. QUALITY A - PRIME EXTRA LONG (L)
3. QUALITY A - PRIME QUARTER CUT
4. QUALITY AB - PRIME ONE FACE
5. QUALITY AB - PRIME ONE FACE AND BETTER, EXTRA WIDE (W)
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## QUALITY A - PRIME

Square edged boards with three to four sides clear of defects, intended for customers who want to maximize their yield. This product can be integrated effortlessly into every production line.



## QUALITY A - PRIME EXTRA LONG (L)

Prime Grade, square edged sawn timber for use in special applications such as the production of handrails, yacht interiors, cladding for double/triple height hotel walls etc. Boards are prepared in lengths from 4 m up to 6 m.

FRONT FACE



BACK FACE



### GRADE DESCRIPTION

**PIN KNOTS UP TO 10 mm**  
Allowed.

**SOUND KNOTS UP TO 20 mm**  
Every fifth board can have one knot per meter of length on one face.

**SOUND KNOTS UP TO 40 mm**  
20% of boards can have one knot per board on one face.

**DEAD KNOTS**  
20% of boards can have one knot per board of max. 20 mm diameter on one face.

**SAPWOOD**  
Max. 20% of the width on the board.

**HEART**  
Not allowed.

**STRAIGHTNESS**  
Max. 5 mm side bend per meter of length allowed.

**CRACKS**  
Some occasional surface cracks on one side of the board are allowed.

**WORM**  
Not allowed.

**THICKNESS**

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, 80 mm, 100 mm

**LENGTH**

2000-3900 mm

**WIDTH**

100 mm+

### GRADE DESCRIPTION

**PIN KNOTS UP TO 10 mm**  
Allowed.

**SOUND KNOTS UP TO 20 mm**  
Every fifth board can have one knot per meter of length on one face.

**SOUND KNOTS UP TO 40 mm**  
20% of boards can have one knot per board on one face.

**DEAD KNOTS**  
20% of boards can have one knot per board of max. 20 mm diameter on one face.

**SAPWOOD**  
Max. 20% of the width on the board.

**HEART**  
Not allowed.

**STRAIGHTNESS**  
Max. 5 mm side bend per meter of length allowed.

**CRACKS**  
Some occasional surface cracks on one side of the board are allowed.

**WORM**  
Not allowed.

**THICKNESS**

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, 80 mm, 100 mm

**LENGTH**

4000 mm+

**WIDTH**

100 mm+

## QUALITY A - PRIME QUARTER CUT

The highest quality oak product that can be found on the market. Square edged and four sides clear, with no sapwood and no defects. Quartersawn timber is extremely stable.



## QUALITY AB - PRIME ONE FACE

Sawn square edged timber graded to Prime Grade requirements but only on the better face. This grade is ideal for products and applications where only one face of the board will be visible, such as tables, flooring, cladding, etc



FRONT FACE



BACK FACE



### GRADE DESCRIPTION

#### PIN KNOTS UP TO 10 mm

Not allowed.

#### SOUND KNOTS UP TO 20 mm

Not allowed.

#### SOUND KNOTS UP TO 40 mm

Not allowed.

#### DEAD KNOTS

Not allowed.

#### SAPWOOD

Not allowed.

#### HEART

Not allowed.

#### STRAIGHTNESS

The boards must be visually straight.

#### CRACKS

Not allowed.

#### WORM

Not allowed.

#### THICKNESS

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, 80 mm, 100 mm

#### LENGTH

2000 -3900 mm

#### WIDTH

100 mm+

### GRADE DESCRIPTION

#### PIN KNOTS UP TO 10 mm

Allowed.

#### SOUND KNOTS UP TO 20 mm

Every fifth board can have one knot per meter of length on one face. On the back face there are no limitations.

#### SOUND KNOTS UP TO 40 mm

20% of boards can have one knot per board on one face. On the back face there are no limitations.

#### DEAD KNOTS

20% of boards can have one knot per board of max. 20 mm diameter on one face. On the back face there are no limitations.

#### SAPWOOD

Max. 20% of the surface area of the board on the better face. On the back face there are no limitations.

#### HEART

Not allowed.

#### STRAIGHTNESS

Max. 5 mm side bend per meter of length allowed.

#### CRACKS

Some occasional surface cracks on one side of the board are allowed.

#### WORM

Not allowed.

#### THICKNESS

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, 80 mm, 100 mm

#### LENGTH

2000 - 3900 mm

#### WIDTH

100 mm+

## QUALITY AB - PRIME ONE FACE AND BETTER, EXTRA WIDE (W)

Extra wide boards with minimum grade characteristics equivalent to AB Quality, but which also include many boards with grade characteristics equivalent to A Quality. This material is all 23 cm and wider. These boards are ideal for making high-end table tops, staircase stringers, coffins etc.



## QUALITY AB - PRIME ONE FACE AND BETTER, EXTRA WIDE AND LONG (WL)

Extra wide and long boards with minimum grade characteristics equivalent to AB Quality, but which also include many boards with grade characteristics equivalent to A Quality. This material is all 23 cm and wider, and all 4 m and longer.



### GRADE DESCRIPTION

PIN KNOTS UP TO 10 mm	SOUND KNOTS UP TO 20 mm	SOUND KNOTS UP TO 40 mm
Allowed.	Every fifth board can have one knot per meter of length on one face. On the back face there are no limitations.	20% of boards can have one knot per board on one face. On the back face there are no limitations.
DEAD KNOTS	SAPWOOD	HEART
20% of boards can have one knot per board of max. 20 mm diameter on one face. On the back face there are no limitations.	Max. 20% of the surface area of the board on the better face. On the back face there are no limitations.	Not allowed.
STRAIGHTNESS	CRACKS	WORM
Max. 5 mm side bend per meter of length.	Some occasional surface cracks on one side of the board are allowed.	Not allowed.

### THICKNESS

27 mm, 33 mm, 40 mm, 52 mm

### LENGTH

2000-3900 mm

### WIDTH

230 mm+

### GRADE DESCRIPTION

PIN KNOTS UP TO 10 mm	SOUND KNOTS UP TO 20 mm	SOUND KNOTS UP TO 40 mm
Allowed.	Every fifth board can have one knot per meter of length on one face. On the back face there are no limitations.	20% of boards can have one knot per board on one face. On the back face there are no limitations.
DEAD KNOTS	SAPWOOD	HEART
20% of boards can have one knot per board of max. 20 mm diameter on one face. On the back face there are no limitations.	Max. 20% of the surface area of the board on the better face. On the back face there are no limitations.	Not allowed.
STRAIGHTNESS	CRACKS	WORM
Max. 5 mm side bend per meter of length.	Some occasional surface cracks on one side of the board are allowed.	Not allowed.

### THICKNESS

27 mm, 33 mm, 40 mm, 52 mm

### LENGTH

4000 mm+

### WIDTH

230 mm+



## QUALITY B - JOINERY

Well-presented timber for a wide range of end uses, sold at a reasonable price. Includes boards which have numerous small knots (for use in full, 'character' grade lengths), and boards containing larger knots with large clear lengths between (for re-cutting to shorter clear elements). This product is mostly used for the production of furniture, staircases, panels, windows and doors.

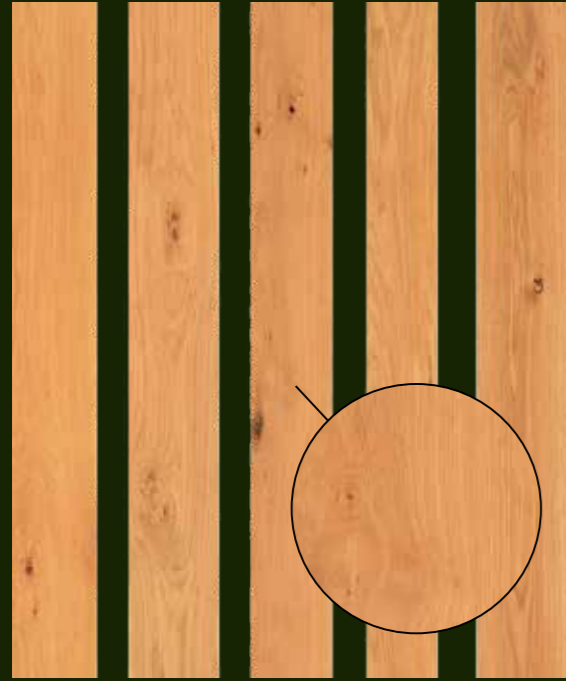


## QUALITY C - RUSTIC

Knots and Heart are not considered defects in this grade. It is often used for rustic furniture production.



FRONT FACE



BACK FACE



FRONT FACE



BACK FACE



### GRADE DESCRIPTION

**PIN KNOTS UP TO 10 mm**  
Allowed.

**SOUND KNOTS UP TO 20 mm**  
Allowed.

**SOUND KNOTS UP TO 40 mm**  
Allowed.

**DEAD KNOTS**  
Allowed if the minimum distance between any two knots is 1.0 m.

**SAPWOOD**  
Max. 20% of the surface area of the board.

**HEART**  
Heart traces allowed if they can be machined out.

**STRAIGHTNESS**  
Max. 5 mm side bend per meter of length.

**CRACKS**  
Some occasional surface cracks on one side of the board are allowed.

**WORM**  
Not allowed.

**THICKNESS**

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, 80 mm, 100 mm

**LENGTH**

2000 mm+

**WIDTH**

100 mm+

### GRADE DESCRIPTION

**PIN KNOTS UP TO 10 mm**  
Allowed without limitations.

**SOUND KNOTS UP TO 20 mm**  
Allowed without limitations.

**SOUND KNOTS UP TO 40 mm**  
Allowed without limitations.

**DEAD KNOTS**  
Knots up to 50 mm allowed on the 'best' face and can be bigger on the reverse face.

**SAPWOOD**  
Allowed without limitations.

**HEART**  
Allowed without limitations.

**STRAIGHTNESS**  
Max. 10 mm side bend per meter of length.

**CRACKS**  
Allowed.

**WORM**  
One worm hole per 1.5 m of board length.

**THICKNESS**

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, 80 mm, 100 mm

**LENGTH**

1800mm+ with 20% material in length 1000 - 1700 mm

**WIDTH**

80 mm+ in 1800 mm+ and 60 mm+ in length 1000 - 1700 mm

## QUALITY A SHORTS - PRIME SHORTS

Grade description corresponds with that of our Prime grade products. Boards are prepared in lengths of 0.8 to 1.9m which makes them ideal for steps, staircases, panels, as well as furniture components such as chair and table legs.



## ELEMENTS

### FIXED WIDTHS

The product comes in Prime, Prime 1 Face and Rustic grades. Boards are mostly cut in 27mm thickness for flooring and door production. Some thicker dimension boards are also produced for use in tables, benches etc.

FRONT FACE



BACK FACE



### GRADE DESCRIPTION

#### PIN KNOTS UP TO 10 mm

Allowed.

#### SOUND KNOTS UP TO 20 mm

Every fifth board can have one knot per meter of length on one face.

#### SOUND KNOTS UP TO 40 mm

20% of boards can have one knot per board on one face.

#### DEAD KNOTS

20% of boards can have one knot per board of max. 20 mm diameter on one face.

#### SAPWOOD

Max. 20% of the width on the board.

#### HEART

Not allowed.

#### STRAIGHTNESS

Max. 5 mm side bend per meter of length.

#### CRACKS

Some occasional surface cracks on one side of the board are allowed.

#### WORM

Not allowed.

#### THICKNESS

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, 80 mm, 100 mm

#### LENGTH

Mainly 1000 - 1900 mm+

#### WIDTH

100 mm+ (10% of the boards from 60 to 90 mm width per package are allowed)

### GRADE DESCRIPTION

#### STRAIGHTNESS

Max. 5 mm side bend per meter of length.

#### SAPWOOD

Max. 20% of the surface area of the board.

#### THICKNESS

27 mm, 40 mm, 52 mm,

#### LENGTH

1000-6000 mm

#### WIDTH

100-400 mm (on demand)



# BLACK WALNUT

## QUALITY A - PRIME

One to four sides clear timber for customers who want to maximize their yield. This product can be used in every production line.



1. QUALITY A - PRIME
2. QUALITY C - RUSTIC
3. BOULES

FRONT FACE



BACK FACE



### GRADE DESCRIPTION

**PIN KNOTS UP TO 10 mm**  
Allowed.

**SOUND KNOTS UP TO 20 mm**  
Every fifth board can have one knot per meter of length on one face. On the back face there are no limitations.

**SOUND KNOTS UP TO 40 mm**  
20% of boards can have one knot per board on one face. On the back face there are no limitations.

**DEAD KNOTS**  
20% of boards can have one knot per board of max. 20 mm diameter on one face. On the back face there are no limitations.

**SAPWOOD**  
Max. 20% of the surface area of the board on the front face. On the back face there are no limitations.

**HEART**  
Not allowed.

**STRAIGHTNESS**  
Max. 5 mm side bend per meter of length.

**CRACKS**  
Some occasional surface cracks on one side of the board are allowed.

**WORM**  
Not allowed.

### THICKNESS

33 mm, 40 mm, 65 mm

### LENGTH

2000 - 3900 mm with 10% material in 1000 - 1900 mm length

### WIDTH

100 mm+



## QUALITY C - RUSTIC

For applications where knots and heart are considered desirable features rather than defects. This is often used for rustic furniture production.



FRONT FACE



BACK FACE



### GRADE DESCRIPTION

**PIN KNOTS UP TO 10 mm**  
Allowed without limitations.

**SOUND KNOTS UP TO 20 mm**  
Allowed without limitations.

**SOUND KNOTS UP TO 40 mm**  
Allowed without limitations.

**DEAD KNOTS**  
Knots up to 50 mm allowed on the 'best' face and can be bigger on the reverse face.

**SAPWOOD**  
Allowed without limitations.

**HEART**  
Allowed without limitations.

**STRAIGHTNESS**  
Max. 10 mm side bend per meter of length.

**CRACKS**  
Allowed.

**WORM**  
One worm hole per 1.5 m of the board length.

**THICKNESS**

33 mm, 40 mm, 65 mm

**LENGTH**

1800-3900 mm with 10% material in 1000 - 1700 mm length

**WIDTH**

80 mm+

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