



auric



**Quality that lasts
for generations**



OAK



auric timber d.o.o. is one of the market leaders in the production and supply of sawn Slavonian Oak timber.

The company founder owns high-quality oak forests in the Croatian Našice region, which enables full control over their own sustainable forest management practices and guarantees their annual log supply.


Striving always for business excellence, we offer outstanding reliability and quality to our customers.


Our product range includes kiln-dried and air dried sawn wood products, all of which achieve the highest standards in the international timber industry.





Auric operates state-of-the-art wood processing systems across their complete production, from expert log sawing, innovative air drying systems, meticulous kiln drying of sawn timber and careful processing of the semi-finished products.




 **12.700 m²**
Pre-drying capacity

 **1.700 m³**
Kiln drying capacity

 **12.000-15.000 m³**
Volume of timber products in production

 **4500 m²**
Dry goods warehouse capacity

 **65**
Employees

 **100%**
Export to Europe and Asia



Our forests are managed according to the principles of sustainable forest management. Companies in our Group are FSC® certified. Our entire forest management process goes above and beyond the requirements of FSC®, prioritising care for the natural flora and fauna. The whole 140-year oak life cycle is managed by our world-renowned foresters according to natural regeneration processes. Our products are placed on the European and Asian markets to expand our businesses, advance our expertise in production technology and promote business cooperation with other countries around the world.



OAK PRODUCTS

OAK - EDGED MATERIAL IN RANDOM WIDTHS

- **A Quality - Prime**
- **AB Quality - Prime one face**
- **B Quality - Joinery**
- **C Quality - Rustic**

OAK - FIXED WIDTH MATERIAL

- **Regular program for staircases, windows and door production in prime grade**
- **Custom cut service - fixed size production on customer demands**
- **Regular rustic program in 27 and 52 mm thickness**

OAK - UNEDGED MATERIAL

- **AB grade**
- **Pilopad grade (ABC)**

OAK - BOULES

- **A grade**
- **AB grade**
- **B grade**
- **C grade**



QUALITY A - PRIME

Square edged boards with three to four sides clear of defects, intended for customers who want to maximize their yield. This product can be easily integrated into every production line.



FRONT FACE



BACK FACE



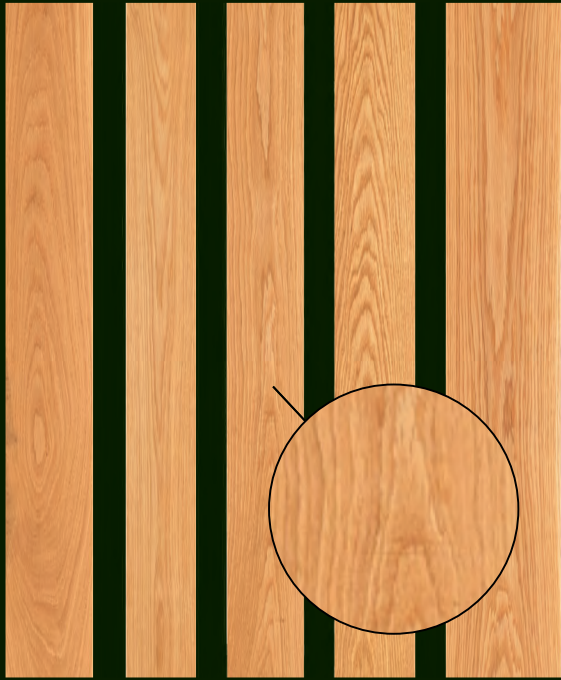
GRADE DESCRIPTION		
PIN KNOTS UP TO 10 mm Allowed.	SOUND KNOTS UP TO 20 mm 20% of the boards can have one knot per meter of length on one face.	SOUND KNOTS UP TO 40 mm 20% of the boards can have one knot per board on one face.
DEAD KNOTS 20% of the boards can have one knot per board of max. 20 mm diameter on one face.	SAPWOOD Max. 20% width of the board.	HEART Not allowed.
STRAIGHTNESS Max. 5 mm side bend per meter of length allowed.	CRACKS Some occasional surface cracks on one side of the board are allowed. End cracks allowed up to 100 mm on the board.	WORM Not allowed.
THICKNESS	27 mm, 40 mm, 52 mm, 65 mm, 80 mm, thickness 33 mm on demand	
LENGTH	short material 900-1900 mm, long material 2000 mm+	
WIDTH	short material 60 mm+, long material 90 mm+	

QUALITY AB PRIME ONE FACE

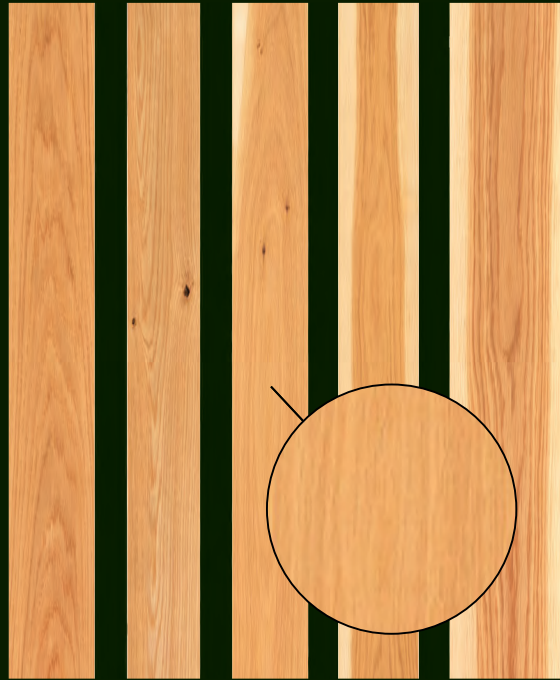
Sawn square edged timber graded to Prime grade requirements but only on the better face. This grade is ideal for products and applications where only one face of the board will be visible, such as tables, flooring, cladding, moulding, etc.



FRONT FACE



BACK FACE



GRADE DESCRIPTION

PIN KNOTS UP TO 10 mm

Allowed.

SOUND KNOTS UP TO 20 mm

20% of the boards can have one knot per meter of length on one face. On the back face there are no limitations.

SOUND KNOTS UP TO 40 mm

20% of the boards can have one knot per board on one face. On the back face there are no limitations.

DEAD KNOTS

20% of the boards can have one knot per board of max. 20 mm diameter on one face. On the back face there are no limitations.

SAPWOOD

Max. 20% width of the board on the better face. On the back face there are no limitations.

HEART

Not allowed.

STRAIGHTNESS

Max. 5 mm side bend per meter of length allowed.

CRACKS

Some occasional surface cracks on one side of the board are allowed. End cracks allowed up to 100 mm on the board

WORM

Not allowed.

THICKNESS

27 mm, 40 mm, 52 mm, thickness 33 mm and 65 mm on demand

LENGTH

2000 mm+

WIDTH

90 mm+, extra wide widths on demand 220 mm+

QUALITY B - JOINERY

Well-presented timber for a wide range of end users that sells at a reasonable price. Includes boards which have numerous small knots (for use in full, 'character' grade lengths), and boards containing larger knots with some clear lengths between (for re-cutting to shorter clear elements). This product is mostly used for the production of furniture, staircases, panels, windows and doors.



FRONT FACE



BACK FACE



GRADE DESCRIPTION		
PIN KNOTS UP TO 10 mm Allowed.	SOUND KNOTS UP TO 20 mm Allowed.	SOUND KNOTS UP TO 60 mm Allowed.
DEAD KNOTS Allowed.	SAPWOOD Max. 30% width of the board.	HEART Heart traces allowed if they can be machined out.
STRAIGHTNESS Max. 5 mm side bend per meter of length.	CRACKS Some occasional surface cracks on both faces of the board are allowed and 100 mm cracks on end of the board.	WORM Allowed 1 per running meter
THICKNESS	27 mm, 40 mm, 52 mm, 65 mm, 80 mm, thickness 33 mm on demand	
LENGTH	short material 900-1900 mm, long material 2000 mm+	
WIDTH	short material 60 mm+, long material 90 mm+	

QUALITY C - RUSTIC

Knots and heart are not considered defects in this grade. It is often used for rustic furniture production.



FRONT FACE



BACK FACE



GRADE DESCRIPTION

PIN KNOTS UP TO 10 mm
Allowed without limitations.

SOUND KNOTS UP TO 20 mm
Allowed without limitations.

SOUND KNOTS UP TO 70 mm
Allowed without limitations.

DEAD KNOTS
Allowed

SAPWOOD
Allowed unlimited but not as full sappy face

HEART
Allowed without limitations.

STRAIGHTNESS
Max. 10 mm side bend per meter of length.

CRACKS
Allowed up to 20 mm in length from each side of the board.

WORM
One per board length.

THICKNESS

27 mm, 52 mm, other thickness on demand

LENGTH

1800 mm+ with 20% material in length 900 - 1700 mm

WIDTH

80 mm+ in 1800 mm+ and 60 mm+ in length 1000 - 1700 mm

FIXED SIZE MATERIAL IN PRIME GRADE

Grade description corresponds with our Prime grade products. Boards are prepared for steps, staircases, panels, handrails, as well as furniture components such as chair and table legs.



OUR REGULAR PROGRAM

Our regular program for staircases, window and door frames is available in thicknesses: 52 mm, 65 mm and 80 mm with 105/135/155 mm width in 1000 mm and longer lengths.

FIXED SIZE PRODUCTION ON CUSTOMER DEMAND

Custom cut service - customers can order elements in 27 mm, 33 mm, 40 mm, 52 mm, 65 mm and 80 mm thickness and we can produce it depending on their demands.

FIXED WIDTHS IN RUSTIC GRADE

Our regular program includes 27 mm and 52 mm thickness in classic rustic grade. The material is used for flooring, door production, tables, benches, etc.



GRADE DESCRIPTION

PIN KNOTS UP TO 10 mm Allowed.	SOUND KNOTS UP TO 20 mm Allowed.	SOUND KNOTS UP TO 70 mm Allowed.
DEAD KNOTS Allowed.	SAPWOOD Max. 20% width of the better face.	HEART Allowed.
STRAIGHTNESS Max. 5 mm side bend per meter of length.	CRACKS Surface cracks allowed, end cracks up to 200 mm from each end side allowed.	WORM One per board length.

THICKNESS

27 mm, 52 mm, other thickness on demand

LENGTH

1800 mm+ with 20% material in length 1000 - 1700 mm

WIDTH 27 mm

from 100 to 300 mm with 20 mm increments

WIDTH 52 mm

105 mm, 135 mm, 155 mm and from 200 mm to 300 mm with 20 mm increments

UNEDGED AB GRADE MATERIAL

Material used for the production of a large range of different lengths of clean products. It is not possible to get only long clean pieces from this material. This material has a wide range of uses from carpentry to industrial production.



GRADE DESCRIPTION

Material is cut from cleaner sawmill logs and stacked into bundles. Only full sappy boards and full knotty material is removed from total log production. In contrast, material with some knots or hearts on the board is allowed with some deduction. In principle, material is prepared in the way that we can take out from it approximately 60% of clean pieces, 100 mm and wider and 1000 mm and longer.

THICKNESS

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, other thickness on demand

LENGTH

2000 mm+ can be produce also some % in 1000-1900 mm lenght

WIDTH

140 mm+ (with some 5% material in 120 mm and 130 mm width)

UNEDGED MATERIAL IN PILOPAD GRADE (ABC)

Material is prepared for rustic grade production in full lengths or for processing into smaller components, used for production of all types of smaller size clean elements.



GRADE DESCRIPTION

In the production of 27mm, 33mm, and 40mm thickness, the whole log is sawed and stacked in the package. While the packages containing 40mm, 52mm and thicker boards, the full sappy boards are removed from the package. There is no limitation of knots and cracks, some bigger cracks are deducted from width.

THICKNESS

27 mm, 33 mm, 40, mm 52 mm, other thickness on demand

LENGTH

1800 mm+ with max. 20% material in length 1000-1700 mm

WIDTH

120 mm+ (with max. 10% material in 100 mm and 110 mm)

BOULES - A GRADE

Material prepared for carpenters who produce clean products in 100% uniform color from a single boule. Boules contain end cracks and follow the natural shape of the log, they are not made of only straight pieces.



GRADE DESCRIPTION

In the whole boule, minimum 70% of the boards have to be clean. This means that the boule can contain knots and heart, but if we can measure 120 mm of the clean part in 80% of the whole boule length, this is calculated as a clean piece. Sapwood isn't calculated as a mistake. On the clean pieces, 5 mm pin knots are allowed unlimited on the surface of the board, or one knot in the colour of wood up to 20 mm per two meters of length. Knots, heart, cracks, cupping and surface checks are allowed, but they need to be deducted per width in balance with the mistakes. For an example, if we have a curvy heart on the board with some knots near to the heart with total width of 80 mm, we will make a deduction visually and according to the other clean part we will deduct the width for 30 to 40 mm in total. Regular width deduction is between 10 to 40 mm on material width. Material can be produced on demand and according to some special parameters like length, grade and diameter. We offer special prices for this types of products.

THICKNESS

27 mm, 33 mm, 40 mm, 52 mm, 65 mm, other thickness on demand

LENGTH

2500 mm+

WIDTH

160 mm+

BOULES - AB GRADE

Material prepared for carpenters who produce cleaner products in 100% uniform color from a single boule. Boules contain end cracks and follow the natural shape of the log, they are not made of only straight pieces.



GRADE DESCRIPTION

In the whole boule, 50 to 70% of the boards have to be clean. This means that the boule can contain knots and heart, but if we can measure 120 mm of the clean parts in 70% of the whole boule length. This is calculated as a clean piece. Sapwood isn't calculated as a mistake. On the clean pieces, 5 mm pin knots are allowed unlimited on the surface of the board, or one knot in the colour of wood up to 20 mm per two meters of length. Knots, heart, cracks, cupping and surface checks are allowed, but they need to be deducted per width in balance with the mistakes. For an example, if we have a curvy heart on the board with some knots near to the heart with total width of 80 mm, we will make a deduction visually and according to the other clean part we will deduct the width for 30 to 40 mm in total. Regular width deduction is between 10 to 40 mm on material width. Material can be produced on demand and according to some special parameters like length, grade and diameter. We offer special prices for this types of products.

THICKNESS

27 mm, 33 mm, 40 mm, 52 mm, 65mm, other thickness on demand

LENGTH

2500 mm+

WIDTH

160 mm+

BOULES - B GRADE

Material prepared for carpenters who produce nice rustical products or are in demand for short clean pieces in 100% uniform color from a single boule. Boules contain end cracks and follow the natural shape of the log, they are not made of only straight pieces.



GRADE DESCRIPTION

The majority of material contains healthy knots with (occasionally) some clean pieces in the boule. Heart, bigger and oblique cracks, cupping and surface checks are allowed but need to be deducted per width in balance with the mistakes. For an example, if we have a curvy heart on the board with some knots close to the heart in total width of 80 mm, we will make a deduction visually according to the heart width but not in total width of the heart. Regular width deduction is between 10 to 30 mm on material width. Material can be produced on demand and according to some special parameters like length, grade and diameter. We offer special prices for this types of products.

THICKNESS

According to orders in A and AB grade boules we require to have at least 5% orders in B grade material.

LENGTH

2500 mm+

WIDTH

160 mm+

BOULES - C GRADE

Material prepared for carpenters who produce wild rustical products or are in demand for short clean pieces in 100% uniform colour from a single boule. Boules contain end cracks and follow the natural shape of the log, they are not made of only straight pieces.



GRADE DESCRIPTION

The majority of material contains bigger healthy knots and also black knots. Cracks, cupping and surface checks are allowed but need to be deducted per width in ballance with the mistakes. For an example, if we have a curvy heart on the board with some knots close to the heart in total width of 80 mm, we will not make any deduction. Regular deduction is between 10 to 30 mm because of the cracks. Material can be produced on demand and according to some special parameters like lenght, grade and diameter. We offer special prices for this types of products.

THICKNESS

Thickness on demand.

LENGTH

2500 mm+

WIDTH

160 mm+



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